



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBW2905G00332-3G
Job Sheet 174997



Part No: RBW2905G00332-3G

Job Qty: 2 ea

Part Name: Adapter Assembly, Pcm Pressure Line



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/26/18

Job Tracking No:

Due Date: 8/31/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW2905G00332-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	2 pcs	8/31/18	8/31/18	0.08	0.25	Small Fab-9		MCC
110	QC	2 pcs	8/31/18	8/31/18	0.00	0.00	QC5		1016-08-31
130	Packaging	2 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3-2		1809-04
140	QC21-FG	2 Ea	8/31/18	8/31/18	0.00	0.00	QC21		1809-04

Part Op 100 - 1- Assemble as pre DWG RBW2905G00332-3G ***NOTE SEE INSTALLATION INSTRUCTIONS ATTACHED.For
Descriptions: the lubricating fluid, please use 5606 oil (the same stuff we used for the damper testing)
130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
N-2784-06	Coupling (Stratoflex)	2 Ea (1 ea)	90-Start up Operation	2071561
6 BU-S	Nut 3/8" Furulock, Steel (Fluid Connector)	2 Ea (1 ea)	100-Small Fab	3074706
6 TU-S	Ferrule Rnd 3/8" Flareless, Steel (Fluid Connector)	2 Ea (1 ea)	100-Small Fab	5071705
BR 2403-12-06	Union #6 To #12 (Fluid Connector)	2 Ea (1 ea)	100-Small Fab	5666109
RBW2905G00332-3G-7	Tube Assembly	2 Ea (1 ea)	100-Small Fab	406665

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	N-2784-06	2	11	0
100-Small Fab	6 BU-S	2	18	0
	6 TU-S	2	18	0
	BR 2403-12-06	2	20	0
	RBW2905G00332-3G-7	2	2	0

Part Specifications

Specifications could not be found.

Plex 8/27/18 9:10 AM dart.logan.david



Container No: S107297



Part: RBW2905G00332-3G

Job No: 174997

Serial No/Batch: S107297

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/31/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

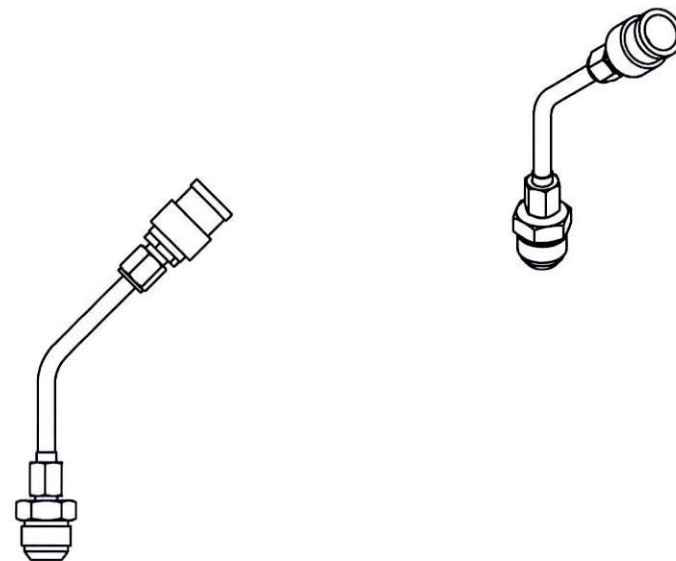
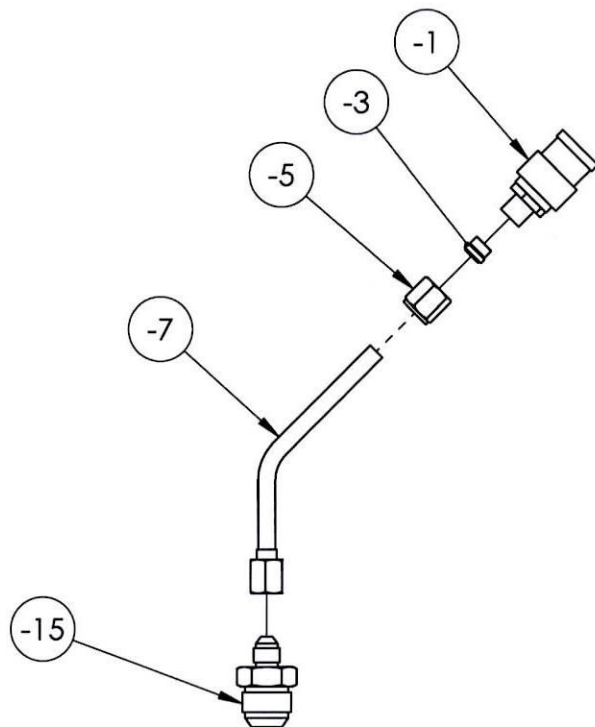
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 CH'D P/N FROM 165006 TO N-2784-06. -3, -5, -11, & -13 CH'D MATERIAL FROM STEEL, ZINC PLATED TO STEEL. -15 CH'D MATERIAL FROM BRASS TO STEEL. ADDED NOTES 1 & 2.	10/9/2013	RJC	JAG
2	15-0314	-9 CH'D MATERIAL WAS S.S. IS SEAMLESS S.S.	9/30/2015	RJC	JAG



NOTES:

- REF. AGUSTA T/N: 3G2905G00332.
- PART OF KIT: RBW2905G00132-3G.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	COUPLING		STRATOFLEX # N-2784-06	1
		B/O	-3	1	FERRULE	STEEL	Ø3/8 FLARELESS FERRULE FLUID CONNECTOR # 6 TU-S	1
		B/O	-5	1	NUT	STEEL	3/8 FURULOK FLUID CONNECTOR # 6 BU-S	1
	X		-7	1	TUBE ASSEMBLY			2
1		B/O	-9		TUBE	SEAMLESS S.S.	Ø3/8 X .049 WALL X 6.0	2
	1	B/O	-11		NUT	STEEL	FLARE NUT FLUID CONNECTOR # 6 BTX-S	2
	1	B/O	-13		SLEEVE	STEEL	Ø3/8 TUBE SLEEVE FLUID CONNECTOR # 6 TX-S	2
		B/O	-15	1	UNION	STEEL	#6 TO #12 FLUID CONNECTOR # BR 2403-12-06	1
	ASSY -7							

DART AEROSPACE	
TITLE ADAPTER ASSY, PCM PRESSURE LINE	
DWG NO. RBW2905G00332-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 3/3/2011
SHEET 1 OF 2	